

**Important!** - Gough Plastics Greywater tanks are to be installed, by a licensed plumber, as per these instructions and local authority requirements.

## EXCAVATION

1. Siting of tank shall be away from building foundations, away from vehicular pedestrian and animal traffic areas
2. Excavate site for installing tank in ground as per building code and local authority requirements. Ensure adequate pipe fall to inlet of tank.
3. **Do not bury top of tank,**
  - 200L Greywater tank maximum burial depth – 800mm (Fig 1.)
  - 600L Greywater tank maximum burial depth – 1200mm (Fig 2.)

Inspection hatch must remain above ground level for service and maintenance.

4. Prepare a level 50mm bed of compacted sand or soft fill for the tank base to sit on. Ensure fill is free from sharp objects, rocks, sticks etc. that may puncture the tank.
5. Carefully lower tank down into excavation, do not drop.
6. Ensure tank is level and inlet and outlet fittings correctly orientated.
7. Plumb tank inlet, outlet and overflow in accordance with local authority requirements.
8. Backfill excavation. Ensure fill is free from sharp objects, rocks etc.

